

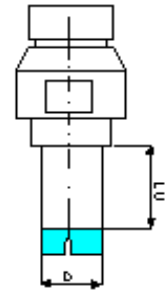
TOOLS LIST 2013 -I Stone fabrication

CNC diamond tooling

Core drills for granite and hard stone

Thin wall - with slotted ring
1/2 gas Fitting

Ø mm	RPM	Feed rate mm/min
10-20	3.000	25-30
21-25	2.500	27-35
26-35	2.000	27-35
36-50	1.200	27-35
51-70	800	25-30



Diameter (D)	Segment thickness	Working length (LU)	Code #	Sysnr
10mm	1mm	55mm	973793 00018	535643
11mm	1mm	55mm	973793 00008	486211
12mm	1mm	55mm	973793 00012	486212
14mm	1mm	55mm	973793 00014	486213
15mm	1mm	55mm	973793 00019	535644
20mm	1mm	55mm	973793 00006	486214
22mm	1mm	55mm	973793 00007	512868
25mm	1mm	55mm	973793 00001	462441
30mm	1mm	55mm	973793 00002	462443
32mm	1mm	55mm	973793 00003	462444
35mm	1mm	55mm	973793	462445
36mm	1mm	55mm	973793 00009	497946
38mm	1mm	55mm	973793 00004	462446
40mm	1mm	55mm	973793 00005	462448
45mm	1mm	55mm	973793 00013	512873
50mm	1mm	55mm	973793 00023	641923
60mm	1mm	55mm	973793 00015	512875
68mm	1mm	55mm	973793 00016	535863

Other dimensions available on request

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Core drills for granite and hard stone

Segmented core drills for granite

RPM	Feed rate mm/min
3.000	40



Diameter (D)	Segment thickness	Working length (LU)	Fitting	Code #	Sysnr
35mm	2,2mm	55mm	1/2"G		20020462
38mm	2,2mm	55mm	1/2"G		20020463

Other dimensions available on request

Electroplated core drills for marble

Ø mm	RPM	Feed rate mm/min
25-35	2.800	60
60	2.000	60

Diameter (D)	Grit size	Working length (LU)	Fitting	Code #	Sysnr
25mm	D602	100mm	1/2"G	390379	60602 34011968
30mm	D602	100mm	1/2"G	390465	60602 34011969
35mm	D602	100mm	1/2"G	390377	60602 479553
60mm	D602	100mm	1/2"G	390381	60602 682242

Other dimensions available on request

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CNC diamond tooling

Blind hole drills

Ø mm	RPM	Feed rate mm/min
5-6	6.200	25
7-9	5.800	30
10-14	5.500	25



Drills Fitting : 1/2" gas

Diameter (D)	Total length	Working length (LU)	Code #	Sysnr
5	95	55	973505	00003 631794
6	95	55	973154	00023 403074
7	95	55	973158	00023 34005890
8	95	55	973163	00023 403075
10	95	55	973163	00043 526865
11	95	55	973154	00113 486210
12	95	55	973163	00053 34013420
14	95	55	973163	00033 484102

Ø mm	RPM	Feed rate mm/min
5-6	6.200	25
7-9	5.800	30
10-14	5.500	25



Drills Fitting : 10 mm diameter shaft

Diameter (D)	Total length	Working length (LU)	Code #	Sysnr
5	95	55	973154	00133 557355
6	95	55	973154	00014 34013421
7	95	55	973154	00016 34013422
8	95	55	973163	00013 487268
10	95	55	973163	00103 528863
11	95	55	973154	00103 493583
12	95	55	973163	00113 526864
14	95	55	973163	00124 522720